



# TILE ADHESIVE PLUS

High performance cement based tile adhesive



## Product USP



**Polymer modified adhesive**

**Ready to use**  
Only water to be added



**For Internal, External floor**

**For Wet and Dry Area**



**Non-sagging**

**Low VOC**  
Less than 0.05%



**Reduced slip**

## Product Description

Tile Adhesive Plus is a ready-mixed polymer modified cement based multi-purpose adhesive. It provides outstanding bonding to various ceramic tiles over cementitious surfaces like plaster, concrete, etc. Tile Adhesive Plus is non-shrink, self-curing, and has brilliant binder properties. Classified as C2T according to EN 12004 : 2007 and Type 2T according to IS 15477:2019.

## Application Area

- All type of ceramic tiles, ceramic mosaic, terracotta, vitrified tiles, large format tiles & glass mosaics.
- Cement-based screeds, cement-based plasters, concrete, other cement based self-leveling products.
- For internal & external floors, internal walls, dry & wet areas, domestic applications, commercial application.

## Product Attributes

PROPERTIES	SPECIFICATION
Pot Life @ 30°C:	Approx. 90 min
Coverage:	50-55 sqft (with 6mm x 6mm notch trowel) 25-27 sqft (with 12mm x 12mm notch trowel)
Adhesive Thickness:	2-12 mm
Slip Resistance:	≤ 0.5 mm
Base:	Especially active additives mixed in cement and silica/ quartz sand mortar
Aspect:	Grey Adhesive: Grey Powder White Adhesive: White powder
Bulk Density (gm/cc):	1.25 - 1.4 kg/lt
Mixed Density (w/p=0.24):	1.5 - 1.75 kg/lt
Open time @ 30°C:	≥ 30 min
Adjustment time @ 30°C:	≥ 20 min
Temperature of Substrate, Air & Materials during Application:	From +5°C to +35°C
Curing Time:	Applied product ready for use: Floor grouting - light foot Traffic after 24-36hour, Wall grouting after 24 hours
Ready to use:	Light Traffic: after 48 hours Heavy traffic: after 72 hours

## TECHNICAL DATA AS PER IS 15477:2019

PROPERTIES	SPECIFICATION
Tensile adhesion strength (After 28 Days):	Dry condition: ≥1 N/mm <sup>2</sup> After water immersion: ≥1.0 N/mm
Shear adhesion strength	Dry condition: ≥1.25N/mm <sup>2</sup> Heat ageing condition: ≥1.25 N/mm <sup>2</sup> Wet condition: ≥1.0 N/mm <sup>2</sup>

## TECHNICAL DATA AS PER EN 12004

PROPERTIES	SPECIFICATION
Tensile adhesion strength (After 28 Days):	Dry condition: ≥1.0 N/mm <sup>2</sup> After water immersion: ≥1.0 N/mm <sup>2</sup> After heat ageing: ≥1.0 N/mm <sup>2</sup> After freeze-thaw cycle: ≥1.0 N/mm <sup>2</sup>
Extended open time (at 30 minutes)	≥0.5 N/mm <sup>2</sup>
Slip resistance	≤ 0.5 mm
Transverse deformation (S1)	≥ 2.5 mm

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## Packs



20 Kg



30 Kg



## Coverage

50-55 sqft (with 6mm x 6mm notch)  
25-27 sqft (with 12mm x 12mm notch)



## Working Temperature

From +5°C to +35°C



## Pot Life @ 30°C

90 mins.



## Adhesive Thickness

From 2mm to 12mm

## Application Method

### Surface Preparation



Prior to application, make sure the substrate is cement laitance-free, clean, and free from dirt, oil, grease, or other contaminants and loose or friable particles that may affect the adhesion strength.



All surfaces must be dimensionally stable, level, cured, undamaged, compact, rigid, and dry. Dampening shall be done with water over dry and dusty surfaces. For more absorbent surfaces, apply a coat of HS Latex shield 2K.

The substrate must be perfectly flat, sound, free from parts that are easily removed, non-deformable and correctly aged. Undulation can be leveled or filled with a layer of HS Tile Adhesive Plus in a maximum thickness of 5 mm, applied at least 24 hours before.

Areas of weak or honey-combed base surfaces should be sufficiently made flat to permit the specified thickness. During application, there should not be any standing water.

### Mixing



HS Tile Adhesive Plus is mixed thoroughly with clean water (always pour water into powder and not the reverse) until a lump-free, homogenous mix is obtained (at least 3 minutes of mixing is necessary).

A 20-kg bag of powder requires 4 to 5.5 liters of water. The adhesive is immediately ready for use.

Always mix the required quantity, which can be consumed within the pot life. No further water should be added.

### Application

- To obtain a 3mm thickness, use a 6mm x 6mm notch trowel. The amount of product should be enough to ensure complete wetting of the tile. Tiling has to be carried out on fresh adhesive.
- Check samples to make sure the adhesive has been transferred to the back of the material.
- Exerting an optimum pressure to ensure contact with the adhesive with tile to form a perfect
- Avoid wetting the adhesive already applied with water.
- The double-spreading (back buttering) thin-bed consistency technique of adhesive application is always.
- If the substrate is very porous, if the temperature is high and/or the relative humidity is low, it is advisable to dampen the surface.
- Do not leave any standing water.

### Health & Safety

Wear hand gloves, safety shoes and safety goggles while using and handling the product. In case eyes or mouth are affected wash with plenty of clean water and seek medical treatment immediately. Before use, refer to the Material Safety Data Sheet (MSDS).

**Shelf Life :** 12 months from the date of manufacturing in unopened condition.

**Storage :** Store in cool and dry place, free from direct sunlight and frost. Approx. temp range (+) 5 °C to 40°C. In tropical climate the product must be stored in an air conditioned environment

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